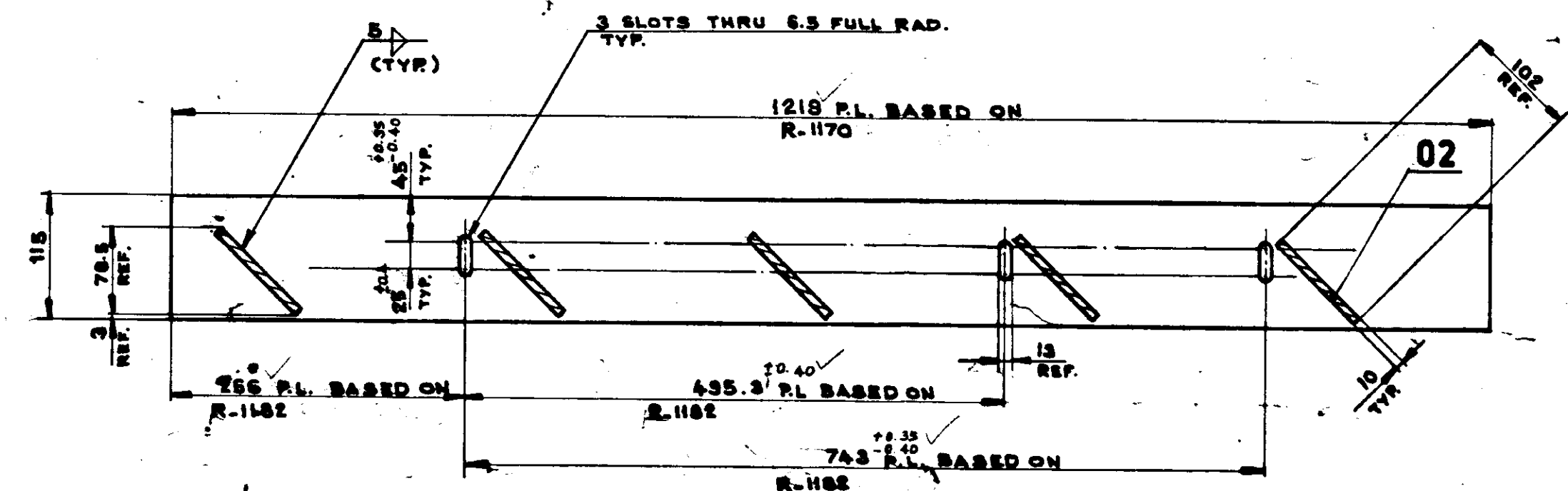
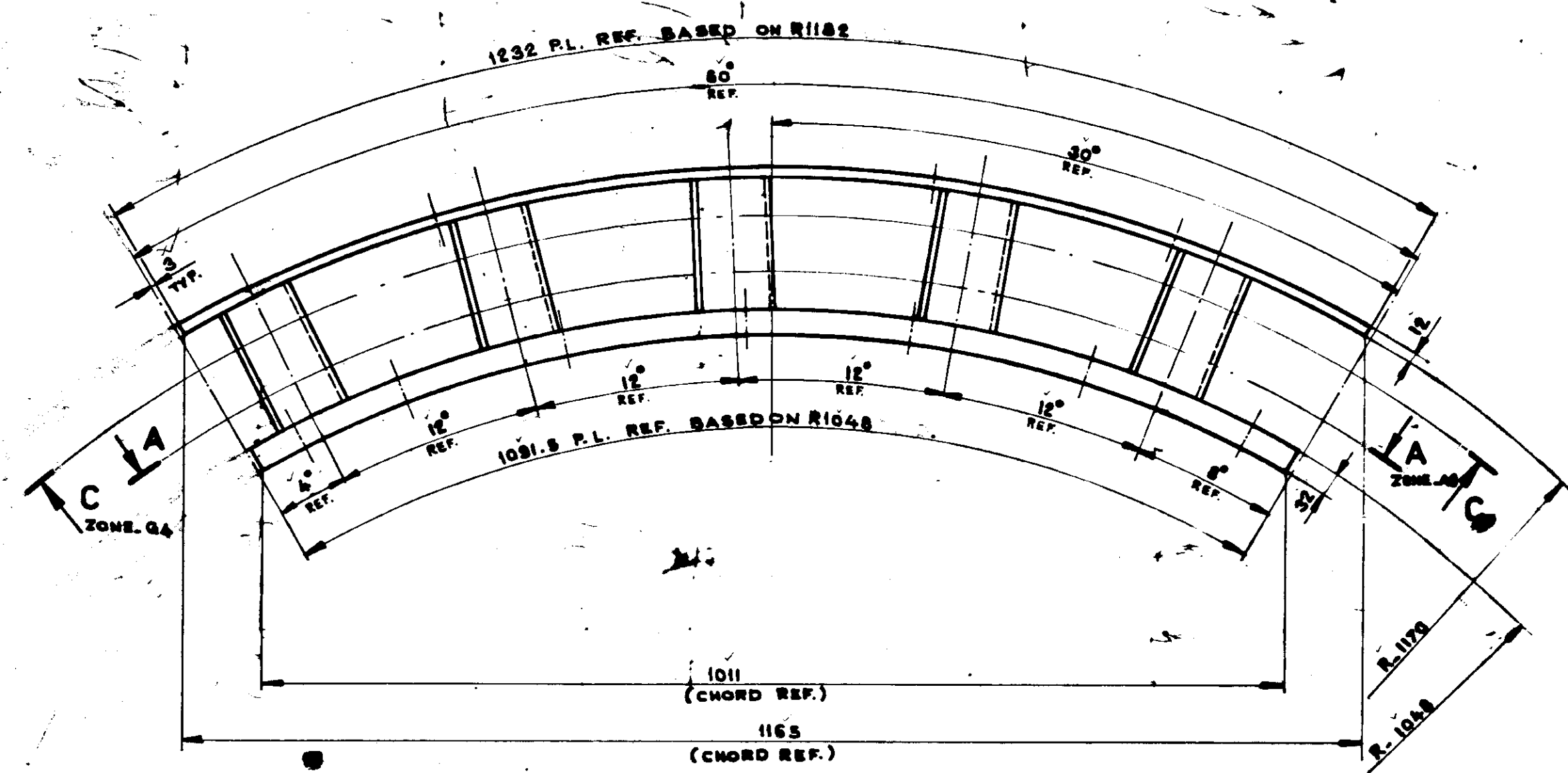
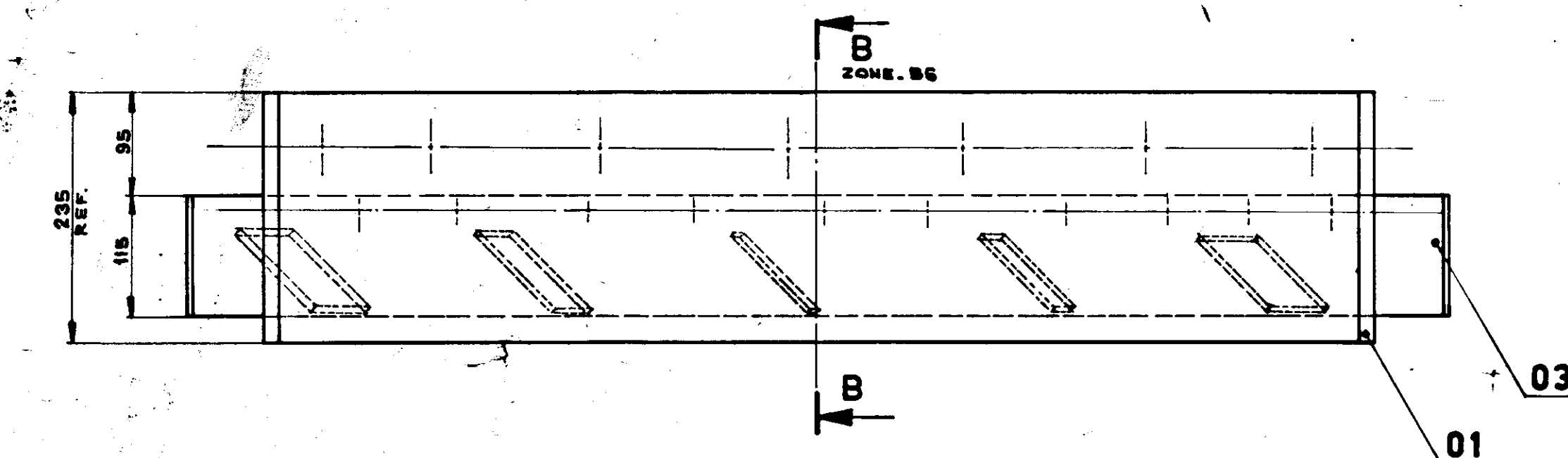
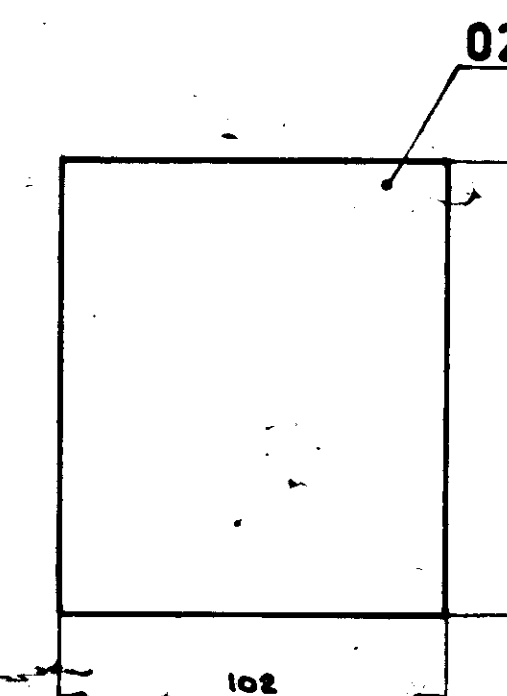


1-61-370-00392

SECTION-CC
(DEVELOPED)- ZONE-E11

NOTES:

GENERAL DIMENSIONS, LIMITS, FITS &
TOLERANCES AS PER IS: 81 0230261

01. STRESS RELIEVE AS PER DRG: 2-61-370-00321.

TYPE OF WELD	LENGTH OF WELD IN MM	WPS NO
5D	1-1	WE: 008/A1

ITEM NO.	DESCRIPTION	QTY	UNIT	WEIGHT (KG)	REMARKS
01	PL. 12 x 115 x 1226	13	130		
02	PL. 10 x 102 x 115	5	54		
03	PL. 32 x 235 x 1075	1	6083.0		

SECTION-BB
ZONE-H3TOLERANCES UNLESS
OTHERWISE SPECIFIED
CASTING ± 1.6 mm
DECIMAL ± 0.1 mm
ANGULAR $\pm 0.6^\circ$
WELDMENT ± 1.6 mmBREAK ALL SHARP EDGES
AND CORNERS UNLESS
OTHERWISE SPECIFIEDTYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECTBharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014DATE: 19.4.86
CHKD: S.A. GHATGE
APPD: N. PRASAD

VANE WHEEL SEGMENT

U 01 1-61-170-00392 01

SECTION-AA
(ALL PL. DIMENSIONS BASED ON R1048)
(DEVELOPED)- ZONE-EB